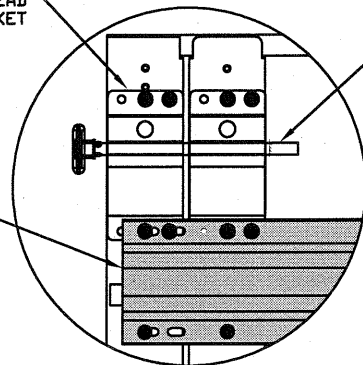


(2) 12 GA. GALV. COMMERCIAL TOP FIXTURE ATTACHED W/(4) 1/4" x 1" HEX HEAD SCREWS PER BRACKET

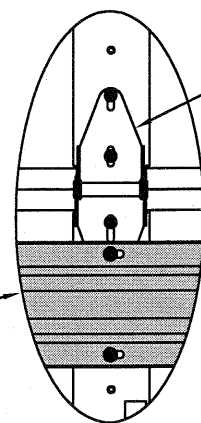
4.5" 20GA. R-TRUSS STACKED ON TOP FIXTURES ATTACHED W/(6) 1/4" x 1" HEX HEAD SCREWS AT EACH END STILE AND W/(2) 1/4" x 1" HEX HEAD SCREWS AT EACH CENTER STILE



TYPICAL TOP FIXTURES
N.T.S.

2"-10 BALL STEEL LONG STEM HURRICANE ROLLERS W/RETAINERS USED FOR NON THREADED SHAFTS

4.5" 20GA. R-TRUSS STACKED ON HINGES ATTACHED W/(2) 1/4" x 1" HEX HEAD SCREWS AT EACH CENTER STILE



TYPICAL CENTER HINGE
N.T.S.

14GA. (MIN.) CENTER HINGE ATTACHED W/(5) 1/4" x 1" HEX HEAD SCREWS (2) SCREWS IN THE TOP LEAF (3) SCREWS IN THE BOTTOM LEAF

LARGE MISSILE IMPACT RESISTANT

MODEL 2400
24 GA. (.022" MIN)
OR MODEL 2000
20 GA. (.034" MIN)
W/G-30 GALVANIZATION
BAKED ON POLYESTER FINISH

TYPICAL TOP SECTION

TYPICAL INTERMEDIATE SECTION

TYPICAL BOTTOM SECTION

(2) 12 GA. COMMERCIAL TOP ROLLER BRACKET ATTACHED W/(4) 1/4" x 1" HEX HEAD SCREWS PER BRACKET ADJUSTABLE SLIDE BRACKET IS ASSEMBLED W/(2) 5/16" x 3/4" BOLT & NUT PER BRACKET.

(1) 4.5" X 20 GA. R-TRUSS ON TOP SECTION ATTACHED W/(6) 1/4" x 1" HEX HEAD SCREWS AT EACH END (3) PER STILE AND W/(2) 1/4" x 1" HEX HEAD SCREWS AT EACH CENTER STILE

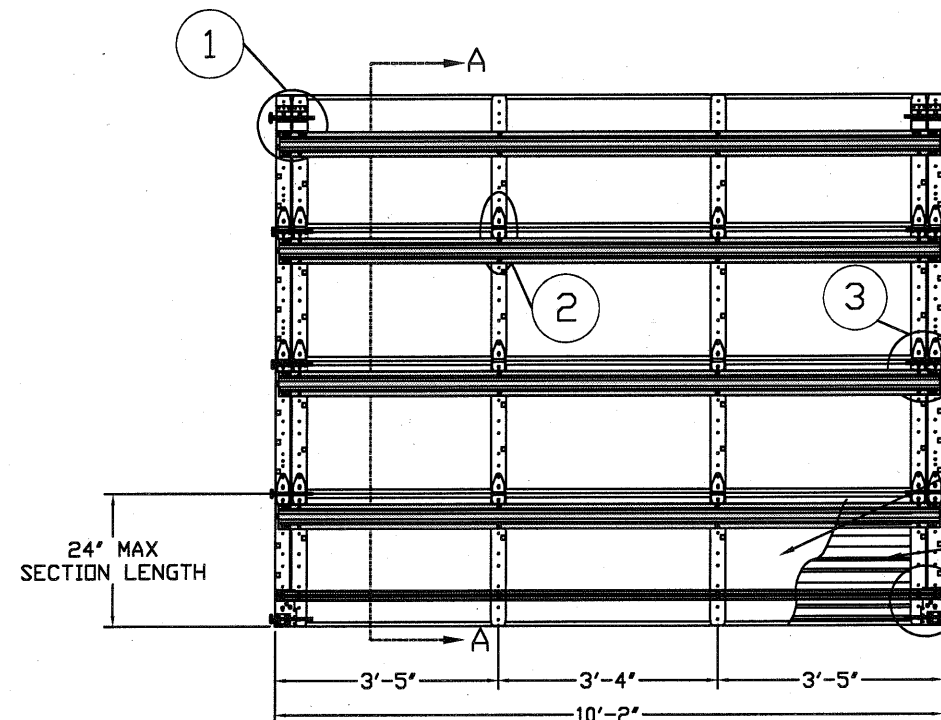
(1) 4.5" X 20 GA. R-TRUSS ON EACH SECTION ATTACHED W/(4) 1/4" x 1" HEX HEAD SCREWS AT EACH END (2) PER STILE AND W/(2) 1/4" x 1" HEX HEAD SCREWS AT EACH CENTER STILE

(2) 14 GA. (MIN.) END HINGE ROLLER CARRIERS ATTACHED W/(5) 1/4" x 1" HEX HEAD SCREWS EACH

3" X 20GA. STRUT ATTACHED W/(4) 1/4" x 1" HEX HEAD SCREWS AT EACH END STILE AND (2) 1/4" x 1" HEX HEAD SCREWS AT EACH CENTER STILE

BOTTOM BRACKET 11 GA. ATTACHED W/(8) 1/4" x 1" HEX HEAD SCREWS

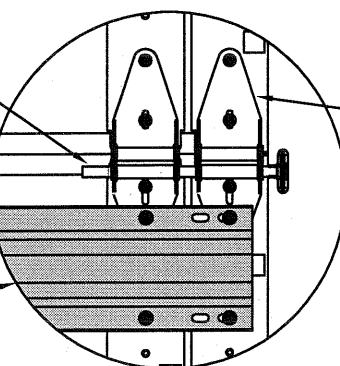
SECTION A-A (SIDE VIEW)
N.T.S.



INSIDE ELEVATION
N.T.S.

2"-10 BALL STEEL LONG STEM HURRICANE ROLLERS W/ RETAINERS USED FOR NON THREADED SHAFTS

4.5" 20GA. R-TRUSS STACKED ON HINGES ATTACHED W/(4) 1/4" x 1" HEX HEAD SCREWS AT EACH END STILE AND W/(2) 1/4" x 1" HEX HEAD SCREWS AT EACH CENTER STILE

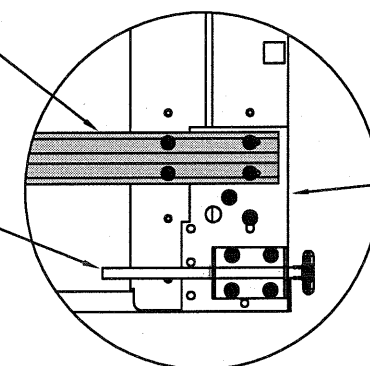


TYPICAL END HINGE
N.T.S.

14 GA. (MIN.) END HINGE ROLLER CARRIERS ATTACHED W/ (5) 1/4" x 1" HEX HEAD SCREWS (2) SCREWS UPPER LEAF (3) SCREWS LOWER LEAF

3" 20GA. STRUT ATTACHED W/(4) 1/4" x 1" HEX HEAD SCREWS AT EACH END STILE

2" 10 BALL STEEL LONG STEM HURRICANE ROLLER W/ RETAINER USED FOR NON THREADED SHAFTS



TYPICAL BOTTOM BRACKET
N.T.S.

BOTTOM BRACKET 11 GA. (MIN.) ATTACHED W/(8) 1/4" x 1" HEX HEAD SCREWS

19 GA. GALV. STEEL END STILE ATTACHED WITH (2) CLINCHED JOINTS AT THE TOP AND (2) AT THE BOTTOM RAIL

JAMB SEAL OPTIONAL

3" 12 GA TAPERED REVERSE ANGLE TRACK OPTION

(2) 19 GA. CENTER STILES ATTACHED WITH (2) CLINCHED JOINTS OR RIVETS AT THE TOP AND BOTTOM RAIL AND (2) CLINCHED JOINTS OR RIVETS TO FRONT SKIN

5/16" x 1 5/8" LAG SCREW (1) PER JAMB BRACKET

(1) 1/4"-20 x 5/8" TRACK SPLICE BOLT AND NUT PER JAMB BRACKET

2" OR 3" 10-BALL STEEL LONG STEM ROLLERS (MIN) W/ RETAINERS USED FOR NON THREADED SHAFTS

END HINGES 14GA (MIN.)

2" .083" (MIN) OR 3" 12 GA GALV. STEEL TRACK

14 GA. (MIN) CENTER HINGE

(1) 19 GA. (MIN) GALV. COMMERCIAL CENTER STILE USED FOR A DOUBLE ENDSTILE ATTACHED WITH ATTACHED W/(4) CLINCHED JOINTS (2) TOP AND (2) BOTTOM

TRACK MOUNTING DETAIL
N.T.S.

EDGE OF DOOR 1" OVERLAP ON EACH SIDE

THE METHOD OF TESTING WAS IN SUBSTANTIAL CONFORMANCE WITH THE PROCEDURE DESCRIBED IN ASTM E330, E1886, E1996 & F588, DASMA 108 & 115. THE PRESSURES SHOWN ON THE DRAWINGS WERE CALCULATED USING ASCE 7-16 WITH THE FOLLOWING PARAMETERS(5 FEET OF DOOR WIDTH IN THE END ZONE, ROOF AT LESS THAN 10 DEGREES SLOPE):

WIND SPEED (MPH)	252	229	217	208	199
EXPOSURE LEVEL	B	C	C	D	D
MEAN ROOF HEIGHT	30'	15'	25'	15'	25'

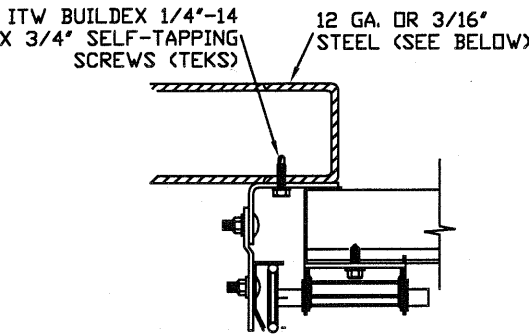
REV	DESCRIPTION OF REVISIONS	DATE	BY
A			

MAX SIZE 10'2 x 24'	DESIGN LOADS +54.2 PSF -63.0 PSF TEST LOADS +81.3 PSF -94.5 PSF LARGE MISSILE IMPACT RESISTANCE	Thomas L. Shelmerdine, PE (FL PE #0048579) Structural Solutions, PA (FL Firm #29412) FL	Thomas L. Shelmerdine LICENSE No. 48579 STATE OF FLORIDA PROFESSIONAL ENGINEER	dba Structural Solutions of North Carolina, Inc. 5921-G W. Friendly Ave., Greensboro, NC 27410

Amarr

MODEL 2400 AMARR 2402, 2412, 2422		MODEL 2000 AMARR 2002, 2012, 2022	
SIZE	DRAWN BY RLR	DATE 6/1/16	DRAWING NUMBER
B	CHECKED BY RLR	DATE 6/1/16	IEC-2410-195-24-1
ENTREPRENEUR 165 CARRIAGE COURT WINSTON-SALEM, N.C. 27105			SHEET 1 OF 3

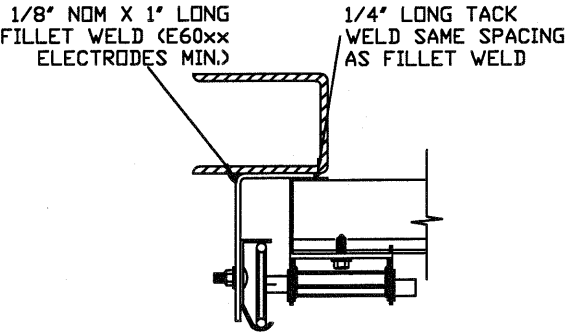
TRACK CONNECTION DIRECTLY TO STRUCTURE OPTIONS



CLIP STYLE REVERSE ANGLE MOUNT SHOWN
BRACKET, CONTINUOUS AND TAPERED ANGLE
MOUNT AVAILABLE

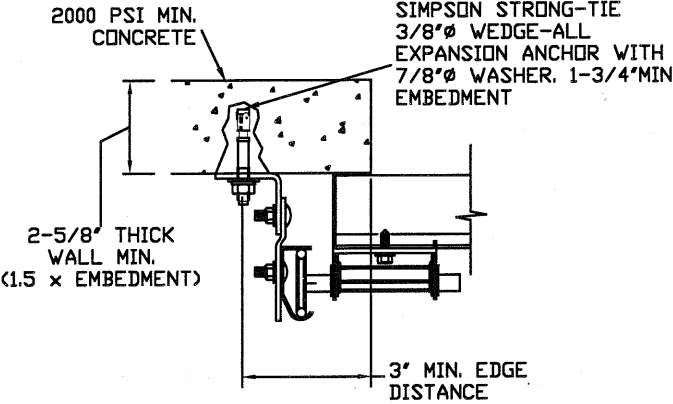
12 GA. STEEL FRAMING
232 LBS./SCREW ALLOWABLE LOAD - 6'
FROM ENDS AND 10" O.C.
REFER TO NOTES: 1, 2 AND 5

3/16" STEEL FRAMING
569 LBS./SCREW ALLOWABLE LOAD - 6'
FROM ENDS AND 24" O.C.
REFER TO NOTES: 1, 2 AND 5



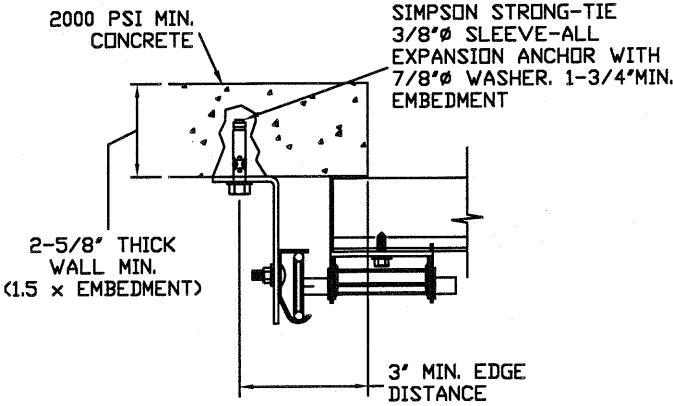
REVERSE ANGLE MOUNT SHOWN
BRACKET, CONTINUOUS AND
TAPERED ANGLE MOUNT AVAILABLE

STEEL FRAMING 12GA OR BETTER
1590 LBS./IN. ALLOWABLE LOAD -
6' FROM ENDS AND 24" O.C.
REFER TO NOTES: 1, 2, 5, 6, 7, 8
AND 9



CLIP STYLE CONTINUOUS ANGLE MOUNT SHOWN
BRACKET, REVERSE AND TAPERED ANGLE MOUNT
AVAILABLE

2000 PSI CONCRETE OR GREATER
351 LBS./EXPANSION ANCHOR ALLOWABLE LOAD -
6' FROM ENDS AND 12" O.C.
REFER TO NOTES: 1, 2, 3, 4 AND 5



CONTINUOUS ANGLE MOUNT SHOWN
BRACKET, CONTINUOUS AND TAPERED ANGLE
MOUNT AVAILABLE

2000 PSI CONCRETE OR GREATER
336 LBS./EXPANSION ANCHOR ALLOWABLE
LOAD - 6' FROM ENDS AND 12" O.C.
REFER TO NOTES: 1, 2, 3, 4 AND 5

SPECIFICATIONS AND NOTES

1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE VERTICAL TRACK, FROM THE TRACK THE LOAD IS TRANSFERRED TO THE VERTICAL JAMBS. THE HORIZONTAL JAMB OR HEADER RECEIVES NO PORTION OF THE LOAD TRANSFERRED FROM THE DOOR.
2. EACH VERTICAL JAMBS RECEIVES MAXIMUM DESIGN LOADS OF:
+275.5 LBS/FT & -320.3 LBS/FT
3. DOOR AND HARDWARE WILL BE DESIGNED, MANUFACTURED AND INSTALLED WITH STANDARDS AS SET FORTH BY DASMA.
4. DOOR SECTIONS SHALL BE 24 GA. (.022) MIN. EXTERIOR SKIN ROLLED FORMED, W/ PREPAINTED STEEL FINISH
5. DOORS UP TO 24'0" HIGH HAVE (1) 4.5" 20GA R-TRUSS PER SECTION AND (1) 3" 20GA R-TRUSS ON THE BOTTOM SECTION
6. SUPPORTING STRUCTURAL ELEMENTS SHALL BE DESIGNED BY A REGISTERED PROFESSIONAL ENGINEER FOR WIND LOADS INDICATED ON THIS DRAWING IN ADDITION TO OTHER LOADINGS.

WOOD JAMB ATTACHMENT TO STRUCTURE (OPTIONAL)

2 X 6 VERTICAL JAMB ATTACHMENT TO WOOD FRAME STRUCTURE

5/16" X 3" LAG SCREWS STARTING 6" FROM ENDS
THEN 16" O.C. (1 1/2" EMBEDMENT)

2 X 6 VERTICAL JAMB ATTACHMENT TO 2,000 PSI CONCRETE

HILTI KWIK BOLT 3/8" X 4" STARTING 6" FROM ENDS
THEN 24" O.C. (2 1/2" EMBEDMENT)
HILTI SLEEVE ANCHOR 3/8" X 2-3/4" STARTING 6" FROM ENDS
THEN 16" O.C. (1 1/4" EMBEDMENT)
ITW/RAMSET REDHEAD (TRU-BOLT) 3/8" X 4" STARTING 6" FROM ENDS
THEN 24" O.C. (2 1/2" EMBEDMENT)

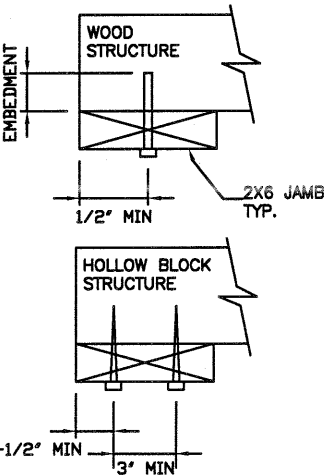
2 X 6 VERTICAL JAMB ATTACHMENT TO HOLLOW C-90 BLOCK

SIMPSON 1/4" X 3" TITEN SCREWS STARTING 6" FROM ENDS,
USE PAIRS OF FASTENERS (3" APART)
AT 8" O.C. (1 1/2" EMBEDMENT)
HILTI 1/4" X 2-3/4" KWIK-CON II+ SCREWS STARTING 6" FROM ENDS,
USE PAIRS OF FASTENERS (3" APART) A 8" O.C. (1 1/4" EMBEDMENT)

2 X 6 VERTICAL JAMB ATTACHMENT TO GROUTED C-90 BLOCK (2000 PSI GROUT)

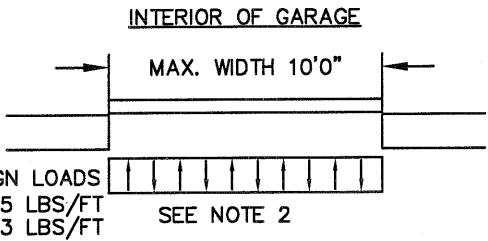
HILTI SLEEVE ANCHOR 3/8" X 2-3/4" STARTING 6" FROM ENDS
THEN 18" O.C. (1 1/4" EMBEDMENT)
(OR, USE FASTENERS FOR HOLLOW C-90 BLOCK)

*LAGS AND BOLTS CAN BE COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.
*PREPARATION OF WOOD JAMBS BY OTHERS



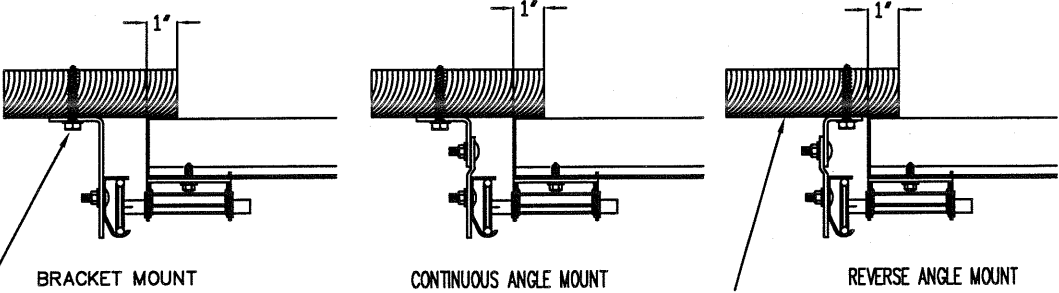
NOTES:

1. ANCHORS TO BE EVENLY SPACED BETWEEN THE HEADER AND FLOOR.
2. FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.
3. MIN. EGDE DISTANCE OF 3" REQUIRED.
4. USE WASHERS PROVIDED BY THE ANCHOR MANUFACTURER.
5. SUPPORTING STRUCTURAL ELEMENTS SHALL BE DESIGNED BY A REGISTERED PROFESSIONAL ENGINEER FOR WIND LOADS IN ADDITION TO OTHER LOADS.
6. MOST GARAGE DOOR TRACK IS GALVANIZED STEEL. USE ALL NECESSARY PRECAUTIONS WHEN WELDING GALVANIZED STEEL.
7. ALL WELDS SHOULD BE PERFORMED BY A CERTIFIED WELDER OR INSPECTED BY A CERTIFIED WELDING INSPECTOR TO VERIFY THE INTEGRITY OF THE WELD.
8. FILLET WELDS TO HAVE A STRAIGHT OR CONVEX FACE SURFACE.
9. TACK WELD TOE OF ANGLE AT SAME SPACING TO PREVENT ROTATION OF TRACK ANGLE.



TRACK CONNECTION TO WOOD JAMB OPTIONS

FOR LAG SCREWS & BRACKET SPACING SEE PAGE 3 FOR TRACK CONFIGURATION DETAIL



5/16" x 1 5/8" LAG SCREW (1)
PER JAMB BRACKET (1-1/2"
EMBEDMENT MINIMUM) (TYP.)

2x6 WOOD JAMB SYP OR SPF
(NO.2) OR BETTER (TYP.)

REV	DESCRIPTION OF REVISIONS	DATE	BY
A			
MAX SIZE 10'2 x 24' DESIGN LOADS +54.2 PSF -63.0 PSF TEST LOADS +81.3 PSF -94.5 PSF LARGE MISSILE IMPACT RESISTANCE Thomas L. Shelmerdine, PE (FL PE #0048579) Structural Solutions, PA (FL Firm #29412) FL Thomas L. Shelmerdine, PE (FL PE #0048579) Structural Solutions, PA (FL Firm #29412) dba Structural Solutions of North Carolina, Inc. 5921-G.W. Friendly Ave., Greensboro, NC 27410			
Amarr MODEL 2400 AMARR 2402, 2412, 2422 MODEL 2000 AMARR 2002, 2012, 2022 SIZE B DRAWN BY RLR DATE 6/1/16 CHECKED BY RLR DATE 6/1/16 DRAWING NUMBER IBC-2410-195-24-1 ENTREMATIC 165 CARRIAGE COURT WINSTON-SALEM, N.C. 27105 SHEET 2 OF 3			

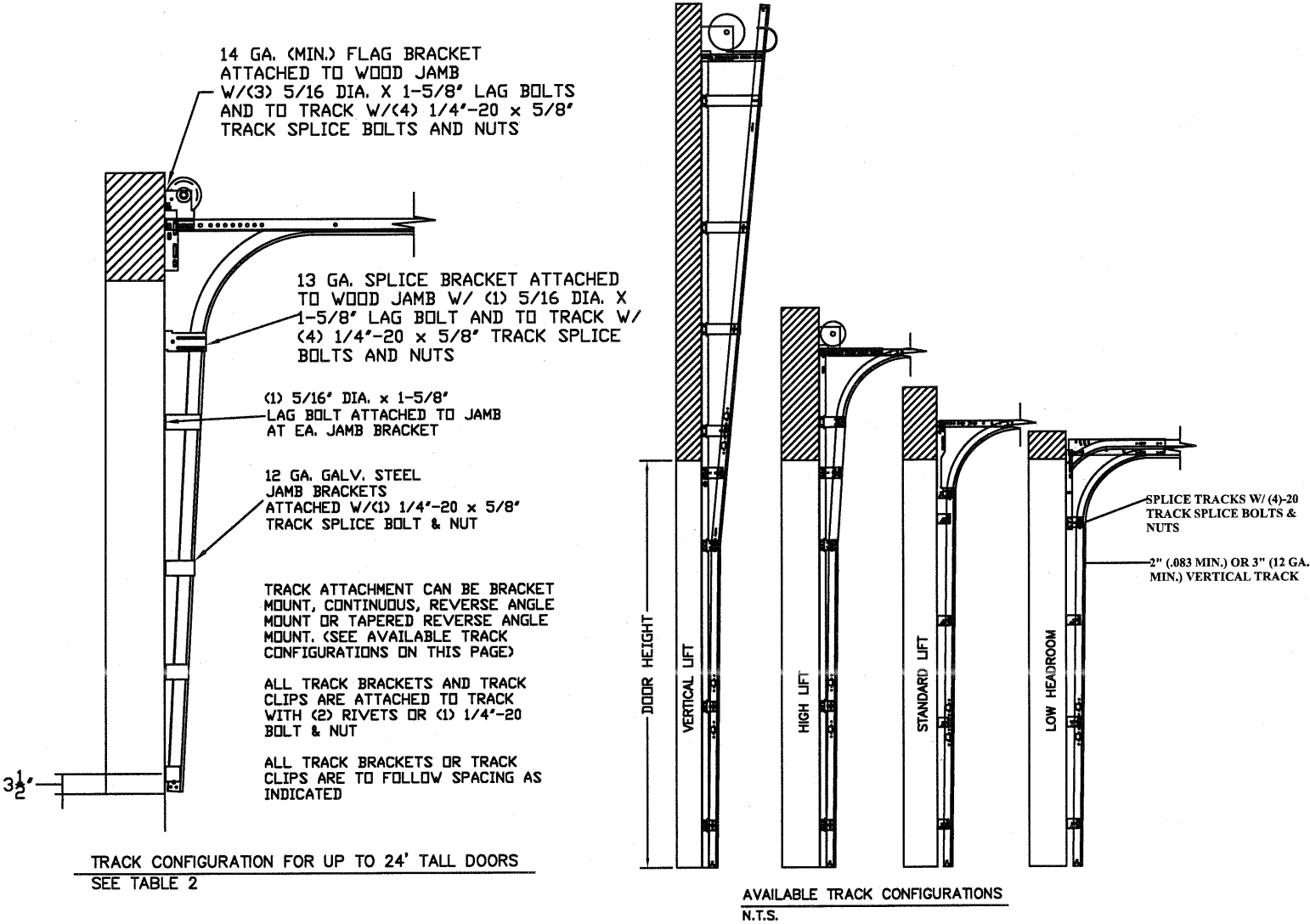
TABLE 1

Section Width (ft)		Center Stile Locations		Max Design Loads Allowed	
		1st (in)	2nd (in)	Positive (PSF)	Negative (PSF)
6'	0"	36"	-	60.6	70.5
6'	2"	37"	-	59.0	68.6
6'	4"	38"	-	57.4	66.8
6'	6"	39"	-	56.0	65.0
6'	8"	40"	-	54.6	63.4
6'	10"	41"	-	53.2	61.9
7'	0"	42"	-	52.0	60.4
7'	2"	43"	-	50.7	59.0
7'	4"	44"	-	49.6	57.6
7'	6"	45"	-	48.5	56.4
7'	8"	46"	-	47.4	55.1
7'	10"	47"	-	46.4	54.0
8'	0"	48"	-	45.5	52.8
8'	2"	49"	-	44.5	51.8
8'	4"	50"	-	43.6	50.7
8'	6"	51"	-	42.8	49.7
8'	8"	52"	-	42.0	48.8
8'	10"	53"	-	41.2	47.9
9'	0"	54"	-	40.4	47.0
9'	2"	37"	73"	59.8	69.5
9'	4"	36"	76"	57.4	66.8
9'	6"	37"	77"	56.7	65.9
9'	8"	38"	78"	56.0	65.0
9'	10"	39"	79"	55.2	64.2
10'	0"	40"	80"	54.6	63.4
10'	2"	41"	81"	54.2	63.0

TABLE 2

DOOR HEIGHT		TRACK ATTACHMENT																						TYPICAL	
		A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	SPLICE
7'	0"	3.5"	10"	22"	34"	46"	58"																		76"
7'	6"	3.5"	10"	22"	34"	46"	58"																		82"
8'	0"	3.5"	10"	22"	34"	46"	58"	70"																	88"
8'	6"	3.5"	10"	22"	34"	46"	58"	70"	82"																94"
9'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"																100"
9'	6"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"															106"
10'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"															112"
11'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"	106"														124"
12'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"	106"	118"													136"
13'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"	106"	118"	130"												148"
14'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"											160"
15'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"										172"
16'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"									184"
17'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"								196"
18'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"							208"
19'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"	202"						220"
20'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"	202"	214"					232"
21'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"	202"	214"	226"				244"
22'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"	202"	214"	226"	238"			256"
23'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"	202"	214"	226"	238"	250"		268"
24'	0"	3.5"	10"	22"	34"	46"	58"	70"	82"	94"	106"	118"	130"	142"	154"	166"	178"	190"	202"	214"	226"	238"	250"	262"	280"

ALL TRACK ATTACHMENTS +/- 2" ALLOWED USING SYP OR SPF NO.2 OR BETTER ONLY



REV	DESCRIPTION OF REVISIONS	DATE	BY
A			

MAX SIZE
10'2 x 24'

DESIGN LOADS
+54.2 PSF
-63.0 PSF

TEST LOADS
+81.3 PSF
-94.5 PSF

LARGE MISSILE
IMPACT
RESISTANCE

Thomas L. Shelmerdine, PE (FL PE #0048579)
Structural Solutions, PA (FL Firm #29412)

THOMAS L. SHELMERDINE
LICENSE
No. 48579
STATE OF
FLORIDA
PROFESSIONAL ENGINEER
FL

dba Structural Solutions of North Carolina, Inc.
5921-G W. Friendly Ave., Greensboro, NC 27410

Amarr

MODEL 2400 AMARR 2402, 2412, 2422
MODEL 2000 AMARR 2002, 2012, 2022

SIZE	DRAWN BY	RLR	DATE	6/1/16	DRAWING NUMBER
B	CHECKED BY	RLR	DATE	6/1/16	IBC-2410-195-24-1

ENTREMATIC
165 CARRIAGE COURT WINSTON-SALEM, N.C. 27105

SHEET 3 OF 3